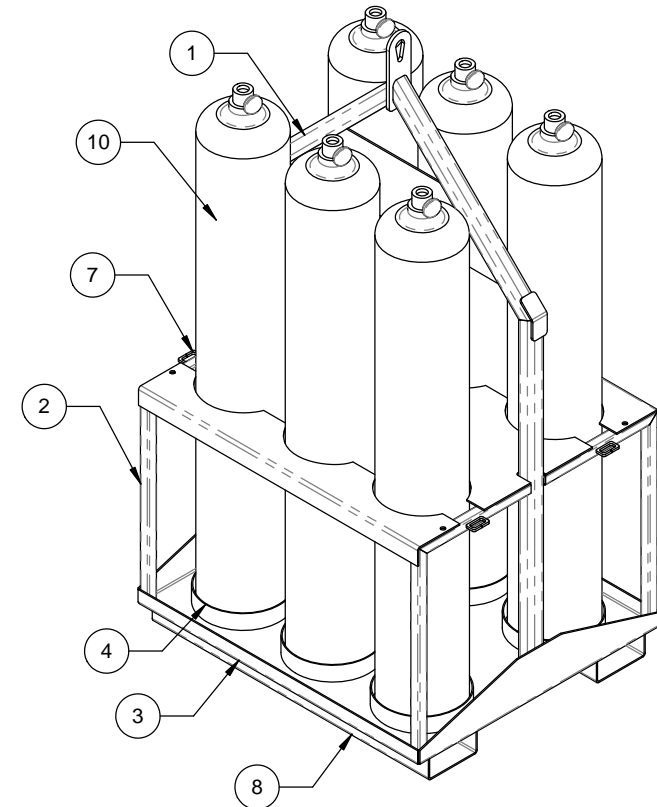
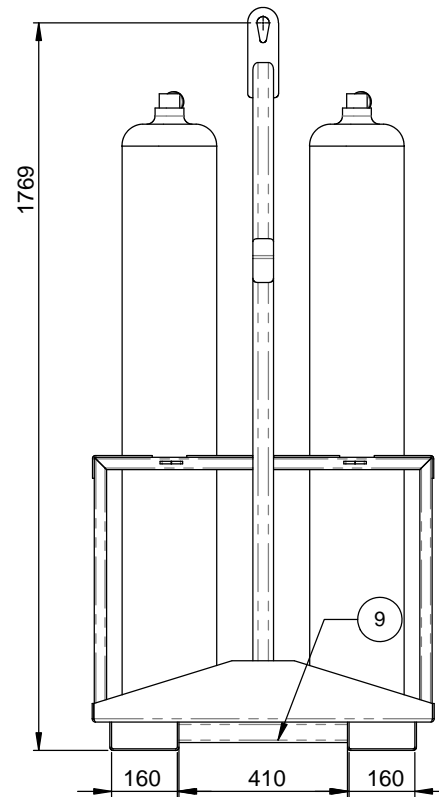
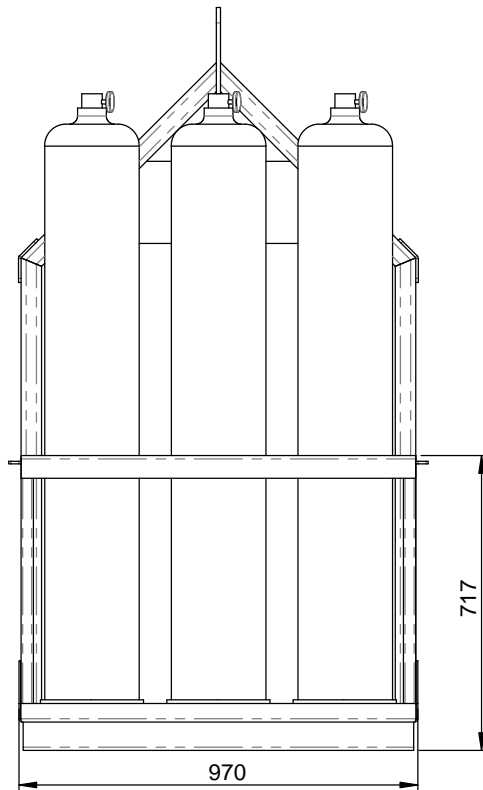


NOTE:

1. ALL WELDING TO COMPLY WITH AS1554.1 CAT SP
2. ALL WELDS 5mm FILLET WELDS
3. ALL HOLLOW SECTION TO COMPLY WITH AS1163 GRD350
4. ALL STEEL PLATE TO COMPLY WITH AS3678
5. TARE WEIGHT 113KG
6. FINISH POWDER COAT GOLDEN YELLOW
7. PROOF LOAD AND MARKINGS TO COMPLY WITH AS4991

ITEM NO.	PART NUMBER	QTY.
1	ASSEMBLY LIFTING FRAME	1
2	END FRAME	4
3	BASE PLATE	1
4	OXYGEN RING	6
5	CENTRE RETAINER PLATE	1
6	RETAINER PLATE	2
7	6mm SPLIT LINK	4
8	TINE POCKET	2
9	FLOOR STIFFENER	2
10	G SIZE OXYGEN CYLINDER	6



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DRAWN	RM	TITLE 6 "G" SIZE OXYGEN GAS BOTTLE LIFTING FRAME		
CHECKED		SIZE 600KG	SCALE 1:13	DATE 26-Oct-13
APPROVED		PROJECT GAS BOTTLES	DWG 11303 - 1	REV 0