



NOTE:

1. ALL WELDS TO AS1554.1 CAT SP
2. ALL WELDS TO BE 6mm C.F.W. UNLESS SHOWN OTHERWISE
3. LIFTING LUG TO SUIT 6.5T GR"S" SAFETY BOW SHACKLE
4. ALL STEEL PLATE TO COMPLY TO AS3678 GR250 / GR350
5. ALL HOT ROLLED SECTIONS TO COMPLY WITH AS3679 GR 300 PLUS
6. ALL HOLLOW SECTIONS TO COMPLY TO AS1163 GR350
7. SURFACE FINISH TO CUSTOMERS SPEC.
8. TARE 0.040 TONNE (LIFTING ASSEMBLY ONLY)
8. PROOF LOAD AND MARKINGS TO AS4991-2004

ITEM NO.	ITEM	DESCRIPTION	QTY.	SHT
1	5932-IBC	BY OTHERS	1	
2	5932-RIGGING ASSEMBLY		1	
3	5932-PALLET BAR		2	
4	5932-6.5T SHACKLE		1	
5	5932-CONTAINER		1	

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DRAWN

KM

TITLE IBC LIFTING ASSEMBLY

CHECKED

SIZE 2T W.L.L.

SCALE

1:12.5

DATE

10-Jan-12

APPROVED

PROJECT BEAMS LIFTING

DWG

5932 - 1

REV

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